

FIG. 1

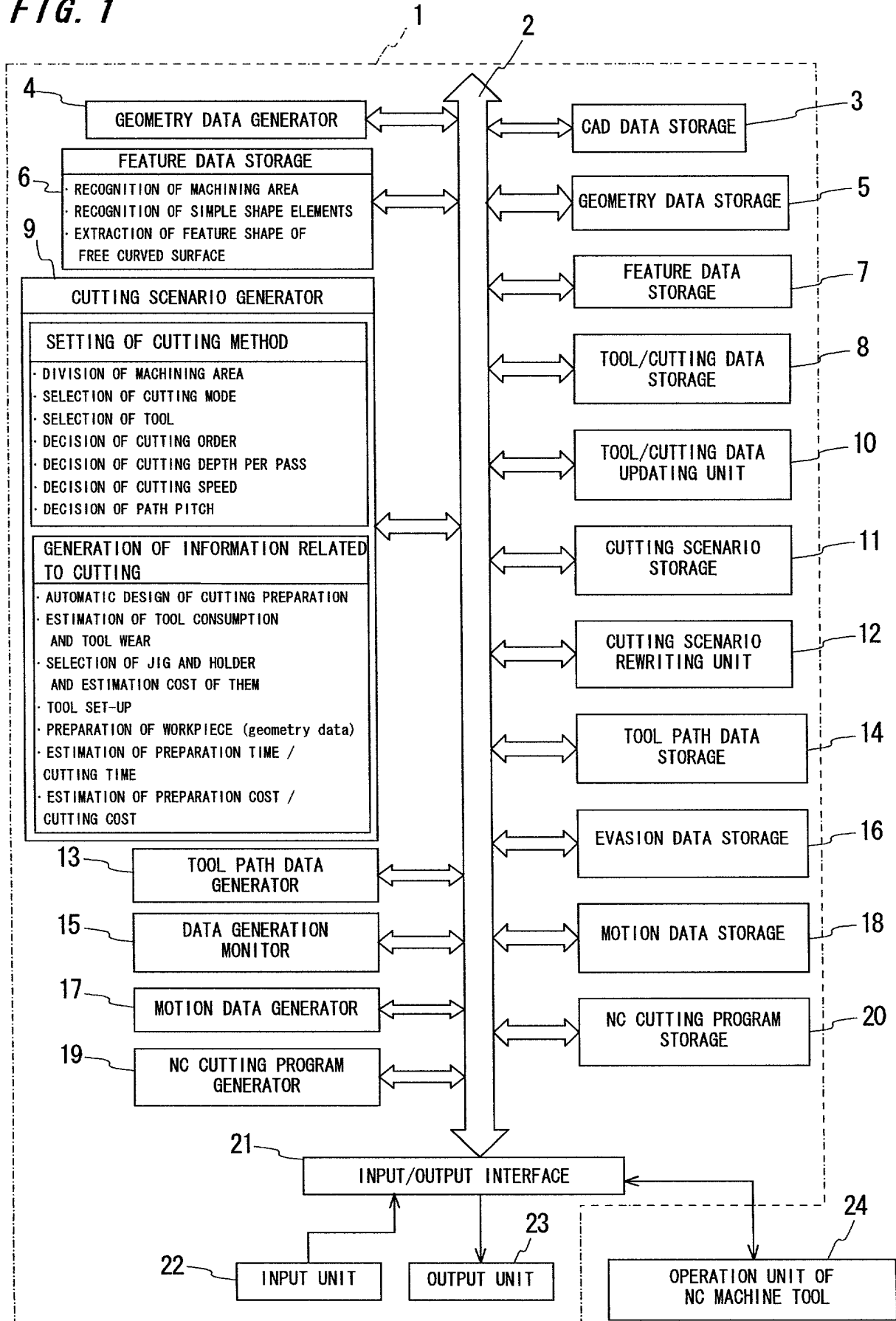
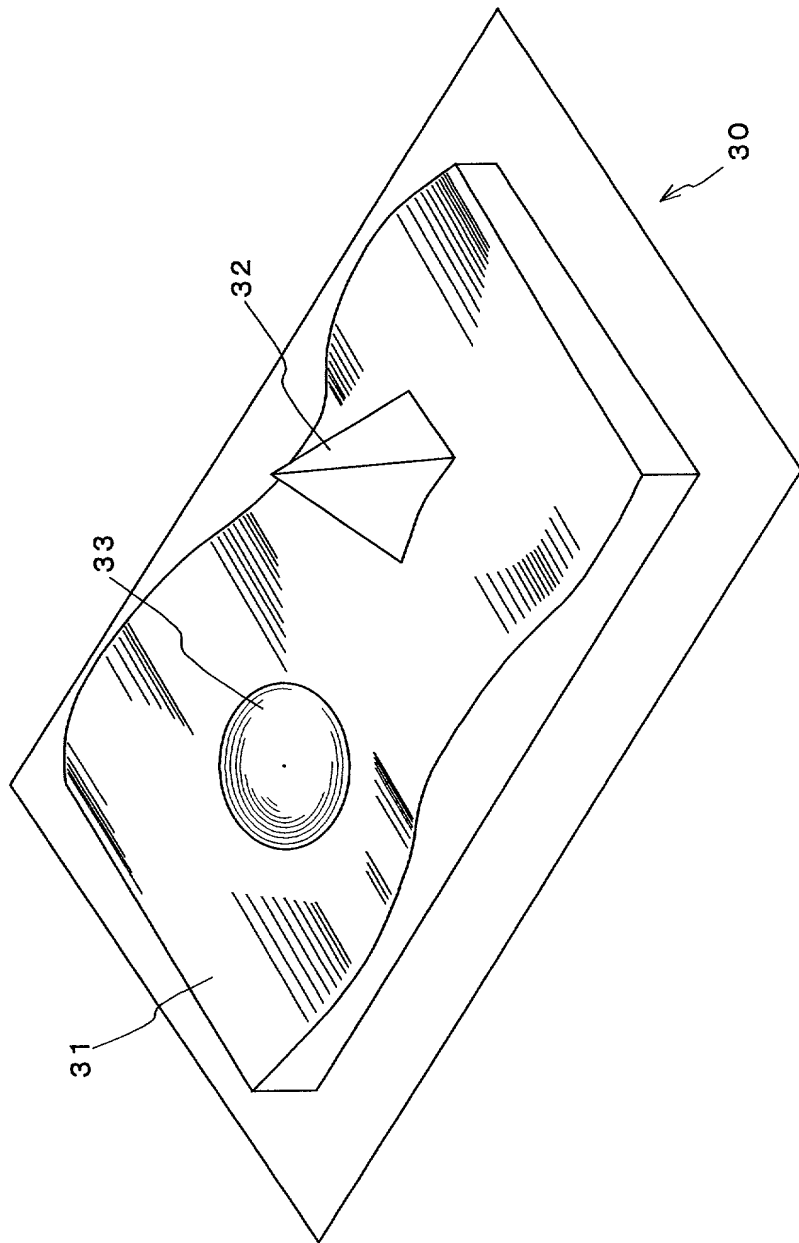
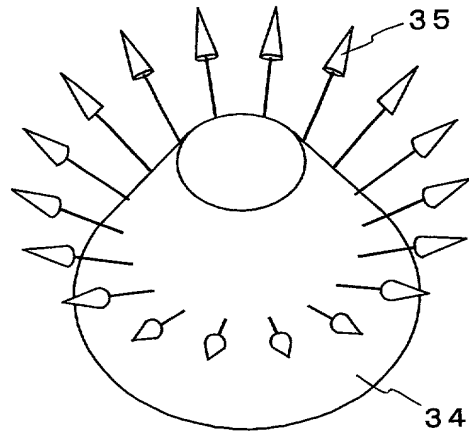


FIG. 2

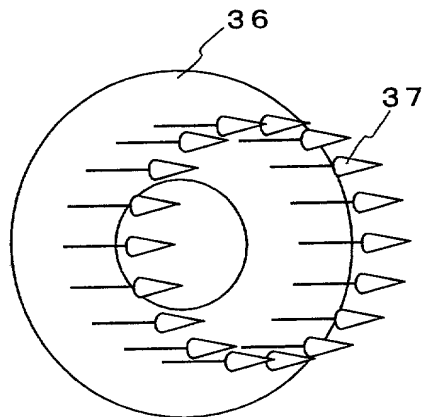


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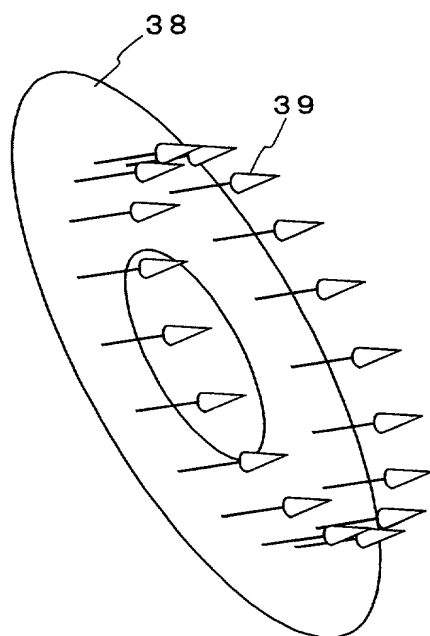
**FIG. 4**



**FIG. 5**



**FIG. 6**



**FIG. 7**

KIND OF GEOMETRY	KIND OF TOOL	DIAMETER OF TOOL	EVASION COURSE OF AIR CUT
HORIZONTAL	FLAT END MILL	NO LIMIT	GENERAL COURSE
SLANT	FLAT END MILL	NO LIMIT	GENERAL COURSE
STEP	FLAT END MILL	LIMIT BY ANGLE	SPECIAL COURSE
GROOVE	FLAT END MILL	LIMIT BY GROOVE WIDTH	SPECIAL COURSE
CONCAVE CURVED SURFACE	BALL END MILL	LIMIT BY SIZE	SPECIAL COURSE
CONVEX CURVED SURFACE	FLAT END MILL	LIMIT BY DISTANCE BETWEEN CONVEX CURVED SURFACES	SPECIAL COURSE

**FIG. 8**

